



CYCLE DE CONFÉRENCES DE CHIMIE

*Avec le concours de : Université Clermont Auvergne
SIGMA Clermont
Ecole Doctorale des Sciences Fondamentales de l'UCA
Société Chimique de France, Section Auvergne*

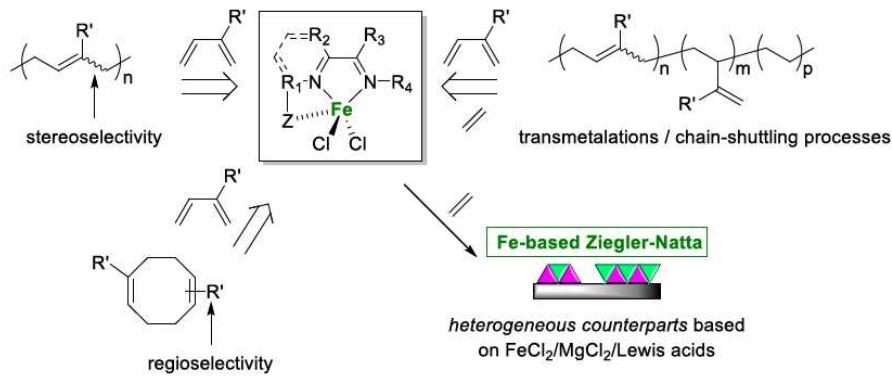
Jeudi 14 février à 15 h
Amphi Rémi (site des Cézeaux)

Jean RAYNAUD

*Univ. Lyon, CPE Lyon, CNRS, Chimie Catalyse Polymères et Procédés (C2P2),
UMR 5265, Villeurbanne*

Understanding Iron Catalysis to design high-performance Polymers & Copolymers from α -olefins & 1,3-diene

Harnessing sustainable catalysis has become a major workhorse of innovation in Chemistry. Iron is the most abundant transition metal in the Earth's crust. Its high availability and low toxicity render it extremely attractive as a target for metal-based catalytic platforms. Interestingly for polymer chemists, well-defined molecular iron precatalysts provide the opportunity to also control selectivity through monomer selection/coordination/insertion when appropriately choosing the mode of activation. In our project, **iron catalysis** has proven particularly efficient in providing methods to both synthesize polyolefins from ethylene and α -olefins and polydienes from 1,3-dienes.¹⁻⁴ On the heterogeneous side, the combination of ferrous chloride on exfoliated MgCl₂ with appropriate Lewis bases and acids provides an excellent Fe-Ziegler-Natta-type precatalyst, which once activated/alkylated displays activities on a par with Ti. On the homogeneous side, redox-active ligands such as iminopyridine- and bisimine-type bidentates confer unique reactivity to the iron centers, affording various oxidation states, as evidenced by Mössbauer and NMR spectroscopies.³⁻⁵ By adjusting sterics and electronics, excellent regioselectivity and stereoselectivity have been achieved in the production of polydiene-based elastomers.^{3,4} Very recently, the concept has been extended to the copolymerization of ethylene with 1,3-dienes.⁵ Using an advantageous catalyst switch and favorable Fe-Al transmetalations/chain-shuttling processes, and adjusting the ligand set, we were able to achieve **random and/or block-copolymer** structures from ethylene and other 1,3-dienes. Extensive NMR characterizations evidenced the novel structures. These copolymers display unique and valuable physical & mechanical properties, which was shown using DSC & rheology.⁵ The low cost, low toxicity, low catalyst loading, and high turnover frequency of the catalysts presented could translate, with appropriate development, into industrially relevant processes.



Keywords: Iron Catalysis, Ethylene, 1,3-Dienes, Stereoselective Polymerization, Ethylene/1,3-Diene Copolymerization

References

1. "Iron-based heterogeneous catalysis for the polymerization of olefins" J. Raynaud, S. Norsic, V. Monteil Patent FR. Provisional Application No. FR 1551954 (Extended WO, EP, US, JP, CA, 2 MTAs, 3 NDAs)
2. "Iron-catalyzed polymerization of 1,3-dienes" J. Raynaud, J. Y. Wu, T. Ritter Patent PCT/US2012/024315
3. "Iron-catalyzed polymerization of isoprene and other 1,3-dienes" J. Raynaud, J. Y. Wu, T. Ritter *Angew. Chem. Int. Ed.* **2012**, *51*, 11805 & 12920
4. "Mechanistic Insight Into High-Spin Iron(I)-Catalyzed Butadiene Dimerization" H. Lee, M. G. Campbell, R. Hernández Sánchez, J. Börgel, J. Raynaud, S. E. Parker, T. Ritter *Organometallics* **2016**, *35*, 2923
5. "Iron-catalyzed copolymerization of ethylene and 1,3-dienes to design statistical and block copolymers harnessing Fe-Al transmetalation reactions" A. A. R. Hmayed, M. Humbert, D. Gajan, S. Norsic, V. Monteil, J. Raynaud *submitted manuscript*